



## TECHNICAL DATASHEET :- ABS-ESD 3D PRINTING FILAMENT

TEST ITEM	TEST METHODS	UNITS	SPECIFICATIONS	RESULTS
TENSILE STRENGTH	ISO 527	MPa		55
TENSILE ELONGATION	ISO 527	%		4
TENSILE MODULUS	ISO 527	MPa		2120
FLEXURAL MODULUS	ISO 178	MPa		2270
FLEXURAL STRENGTH	ISO 178	MPa		79
SPECIFIC GRAVITY	ISO 1183	G/CC		1.07
GLASS TRANSITION TEMPERATURE	ISO 11357	C		104C
SURFACE RESISTIVITY				10E6~10E9

THE ABOVE DATA IS DERIVED FROM THE RAW MATERIAL SUPPLIER, AND WAS ARRIVED WITH INJECTION MOLDING SPECIMENS, THE VALUES MAY VARY WITH DIFFERENT 3D PRINTERS AND DIFFERENT PROCESSING METHODS

### PROCESS PARAMETERS :-

**NOZZLE :- 210-240C, BED :- 80-100C, CHAMBER:-40C(IF POSSIBLE)**

Disclaimer: The technical data contained on this data sheet is furnished without charge or obligation and accepted at the recipient's sole risk. This data should not be used to establish specifications limits or used alone as the basis of design. The data provided is not intended to substitute any testing that may be required to determine fitness for any specific use.